



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2581
Job Sheet 177487



Part No: D2581

Job Qty: 12 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/25/18	0.00	0.00	Start Up Waterjet		DC 18/05/20
100	Waterjet	12 pcs		5/25/18	0.00	0.59	Waterjet1		DC 18/05/20
120	QC	12 pcs		5/25/18	0.00	0.00	QC8		213
130	Brake NC	12 pcs		5/25/18	0.01	0.28	Brake NC 1		DAS 80
140	QC	12 pcs		5/25/18	0.00	0.00	QC5		38
150	Packaging	12 pcs		5/25/18	0.00	0.00	Packaging3 Large Fab		DC 2017-06-28
160	QC21-SA	12 Ea		5/25/18	0.00	0.00	QC21		DAS 21 9-80

Part Op 100 - 1-Cut as per Dwg D2581
Descriptions: 130 - Form as per dwg

JUN 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.2244 sf (.0187 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	63	0



Container No: S072780



Part: D2581

Job No: 177487

Serial No/Batch: S072780

Revision:

Inspector:

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Date: 05/20/18

LAG
SC
S072780
DART
FS
05/20/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327	0.329	
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190	0.192	
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740	0.752	
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586	3.592	
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836	2.847	
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985	1.997	
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240	0.252	

Plex 5/14/18 10:55 AM Dart.Gagnon.Michelle